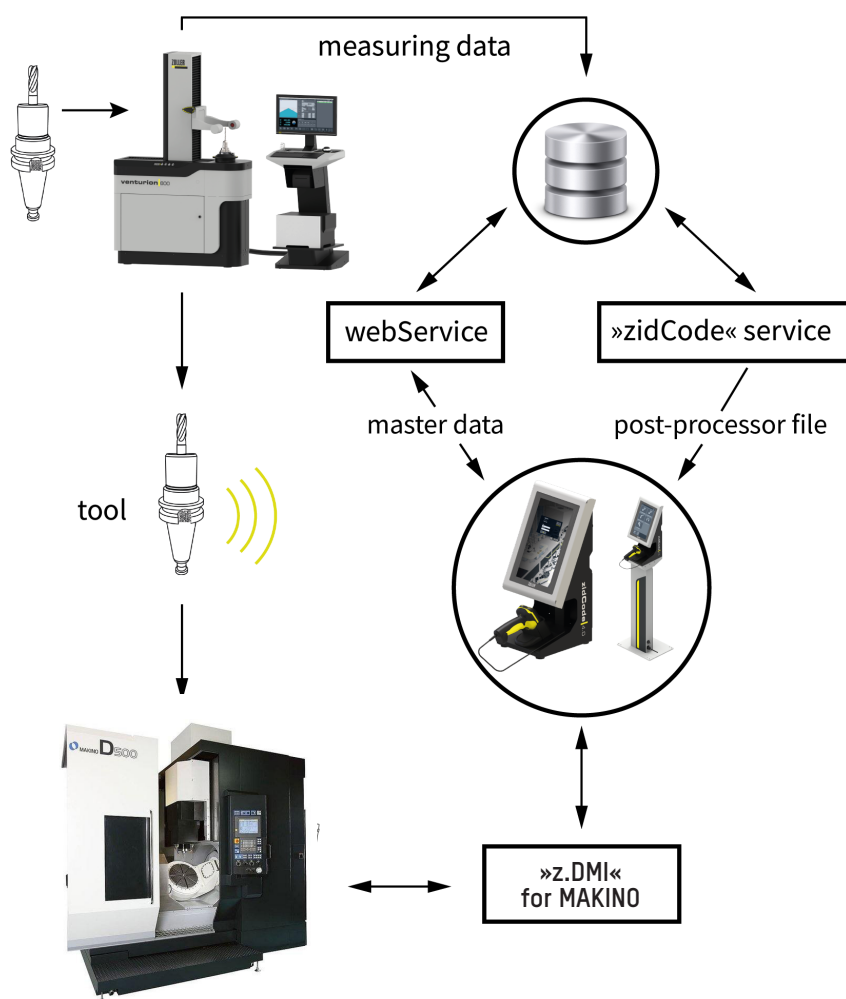


»z.DMI« Technology for MAKINO with »zidCode 4.0«

Thanks to the ZOLLER Direct-Machine-Interface Technology »z.DMI« for MAKINO control systems, data is transferred directly to the control unit, deleted and transferred back to the »z.One« database. Thus, tool data is made transparent and available wherever you need it.



For further technical specifications please refer to document **Technical Description »zidCode 4.0«**

We prepared a video for you on how to achieve more safety and efficiency through simple tool data handling with »zidCode« and »zidCode 4.0«: Scan the adjacent QR code or enter the link below in your browser:
<https://youtu.be/J7mYwcnRYAg>



The tools are being inventoried and identified via a 2D code on the tool holder. At the ZOLLER presetting and measuring machine, the tool is measured in the »zidCode« module or another module. Measuring data is stored in the »z.One« database, independently of the machine.

The »zidCode 4.0« unit is located on every machine with a MAKINO control. The tool is brought there and scanned, the tool data is transferred directly to the control system via »z.DMI« technology. After use, the tool is scanned there again and the data is deleted from the MAKINO control. Tool life data is written back to the database and the tool can be read in on the next machine without having to be measured again.

Your benefits:

- Easy operation due to automatized processes and explicit instructions
- Process reliability thanks to data centralization and avoidance of typing errors
- Cost reduction by tool life management and traceability of tools

ZOLLER requirements:

- »zidCode 4.0« with basic software (item no. 8708253) version 1.02.0001 or higher
- »zidCode« module (item no. 8708250) with »pilot 4.0«, version 1.18.21 or higher
- Post-processor included

Requirements for machines equipped with MAKINO control:

- Tool Presetter Connection Specification, option: MAKINO Direct Interface or MML Interface
- Network connection
- Control unit types: Pro 5 or Pro 6

Requirement for tool holder:

- 2D code identification, e.g. via ZOLLER »idChip« (WZV1000-030)